



# 元件阻抗特性的測試原理、校準 和測試治具選擇

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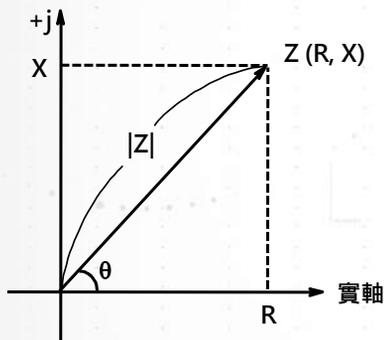
- 分別於**台北、新竹、台南**皆有據點
- 專業AE 團隊 / 設有開放實驗室
- 提供到府教育訓練
- 線上諮詢/即時服務



## 元件的阻抗測試

阻抗Z: 元件或電路對交流電的總的反作用

虛軸



$$Z = R + jX = |Z| \angle \theta$$

$$R = |Z| \cos \theta$$

$$X = |Z| \sin \theta$$

$$|Z| = \sqrt{R^2 + X^2}$$

$$\theta = \tan^{-1}(X/R)$$

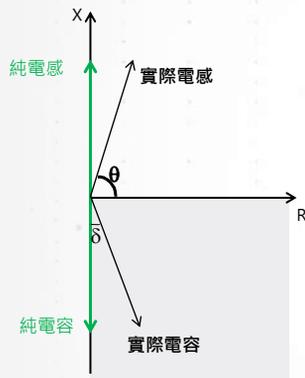
阻抗單位: 歐姆ohm ( $\Omega$ )



- |Z|
- |Y|
- R
- X
- G
- B
- Ls
- Lp
- Cs
- Cp
- Rs
- Rp
- Q
- D
- $\theta_z$
- $\theta_y$

## 品質因數 Q vs 損耗因數 D

感性元件和容性元件



純電感L 感抗  $X_L = 2\pi fL$

實際電感L 品質因數  $Q = \frac{X_L}{R} = \frac{-X_C}{R} = \tan \theta$

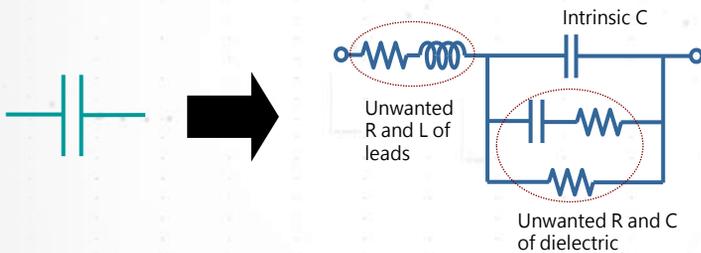
純電容C   
 實際電容C 損耗因數  $D = \frac{1}{Q} = \tan \delta$



## 寄生效應

純容性或純感性的元件是不存在的

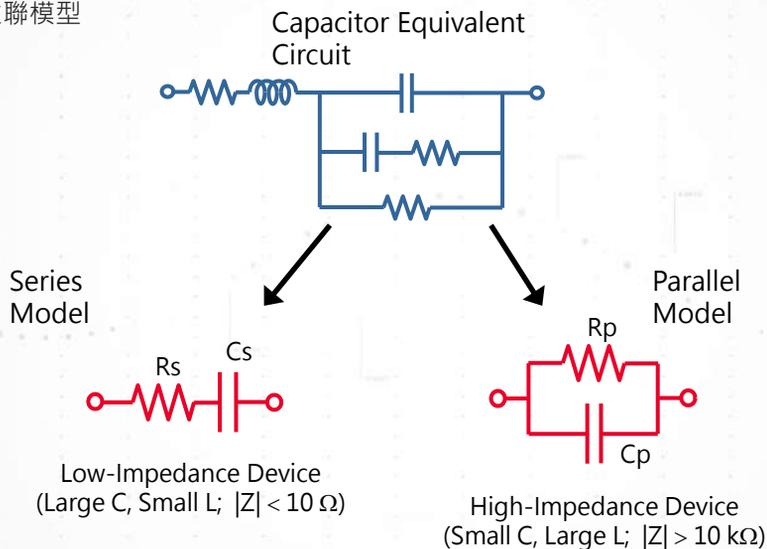
- No real components are purely resistive or reactive
- Every component is a combination of R, C and L elements
- The unwanted elements are called **parasitics**



Capacitor Equivalent Circuit

## 元件阻抗模型

串聯模型和並聯模型

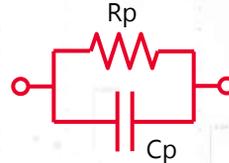


## 元件阻抗模型

Which Model Is Correct?



Series model

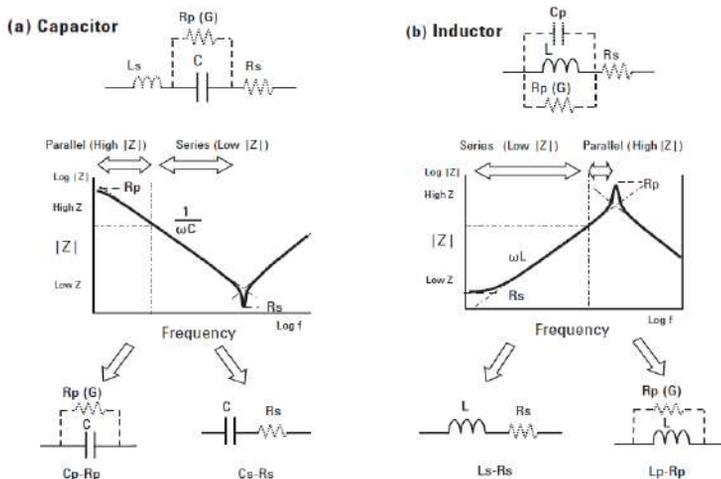


Parallel model

- Both are correct  
 $C_s = C_p (1 + D^2)$
- One is a better approximation
- For high Q or low D components,  $C_s \approx C_p$

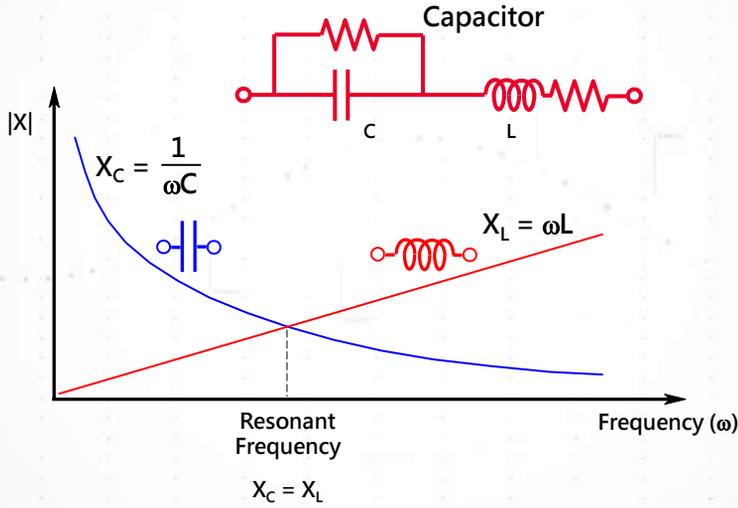
## 等效電路模型的成分

元件的阻抗會隨信號的頻率變化而變化



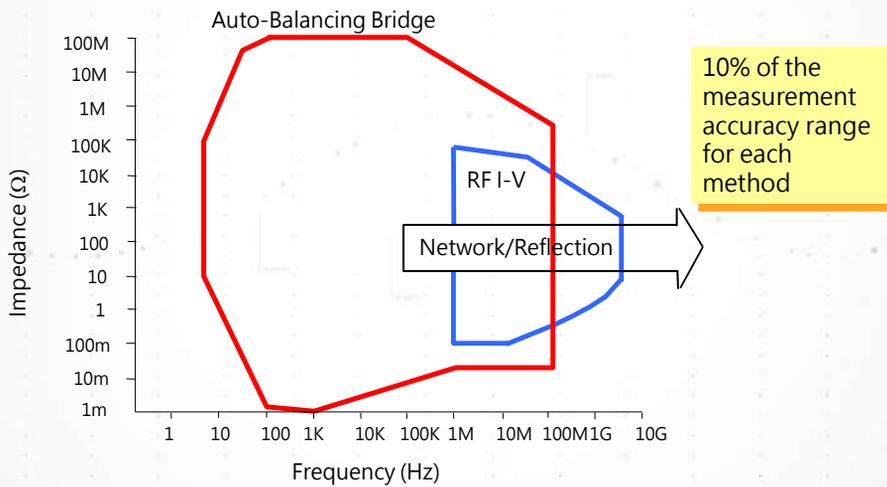
## 隨著頻率變化的電抗

元件的頻響特性



## 阻抗量測方法

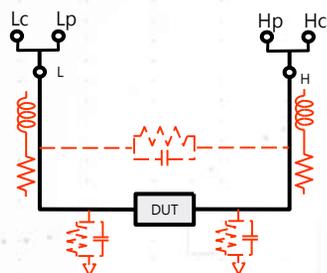
比較自動平衡電橋法/RF I-V法/網路分析儀



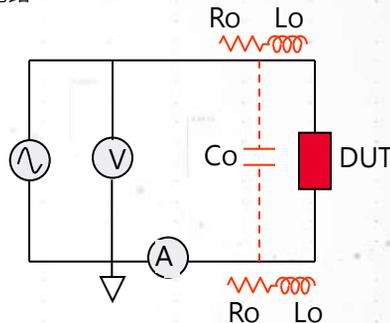
## 2端(2T)連接

簡單，但測試範圍有限

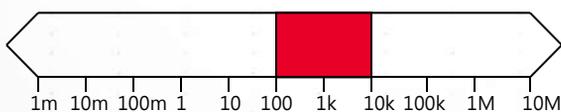
A. 連接方法



B. 電路



C. 阻抗量測範圍 (Ω)

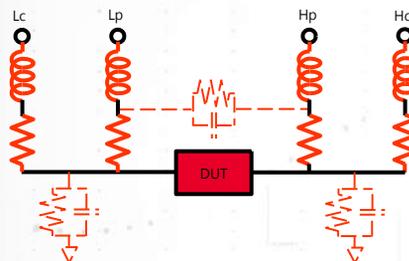


- 最簡單
- 誤差多
- 引線電感/電阻
- 雜散電容

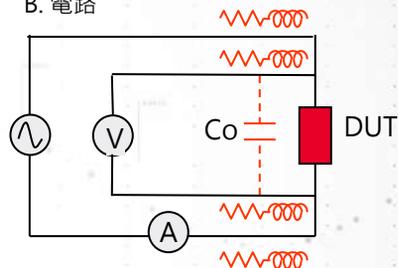
## 4端(4T)連接

拓展了阻抗的測試量程

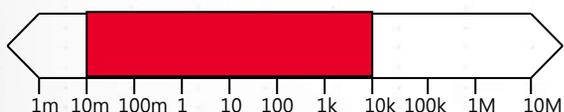
A. 連接



B. 電路



C. 量測阻抗範圍 (Ω)

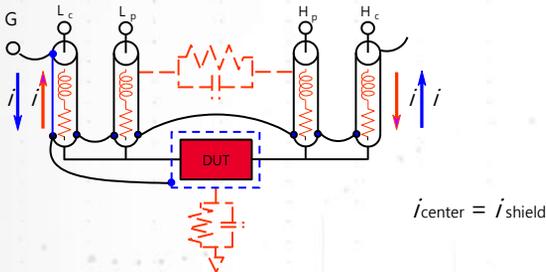


- 減小引線電感影響
  - ✓ 信號源電流通路和電壓電纜彼此獨立
- 互感問題

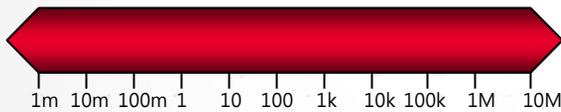
## 4端對(4TP) 連接

最佳的連接方式

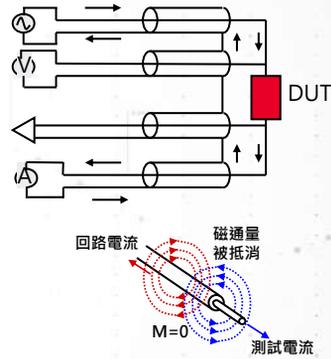
A. 連接



C. 阻抗量測範圍 (Ω)



B. 電路

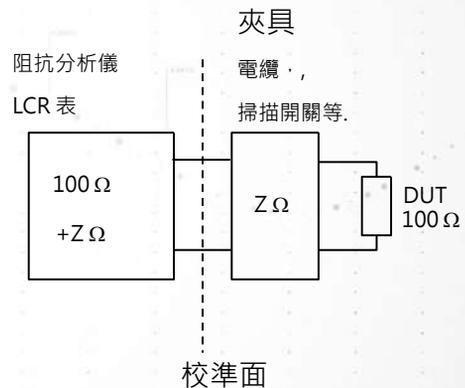


- 外導體抵消了內導體產生的磁通
- 擴展低阻抗範圍到1毫歐

## 校準與補償

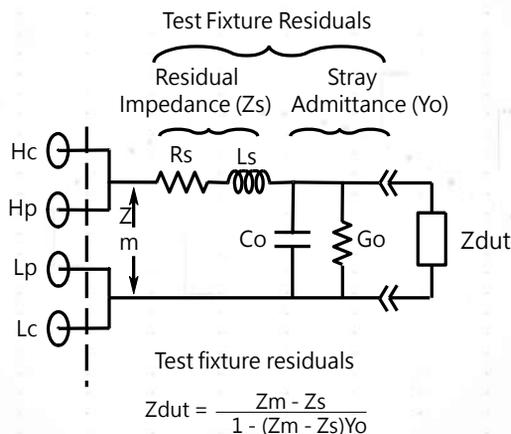
射頻元件測試的必備條件

- 校準：定義一個參考平面，在這個平面上能得到規定的量測精準度，這個平面稱為校準平面。（測試結果可以溯源）
- 補償：抵消掉 DUT 與校準面之間的誤差
  - 兩種補償方法：
    - OPEN/SHORT 補償
    - OPEN/SHORT/LOAD 補償



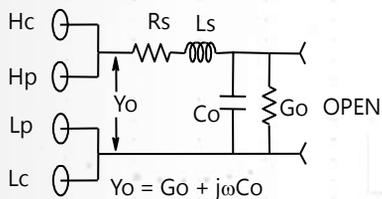
## 校準與補償

OPEN/SHORT 補償



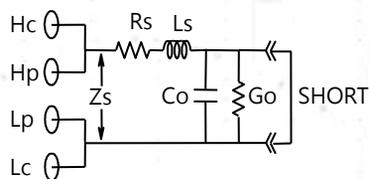
## 校準與補償

OPEN/SHORT補償原理



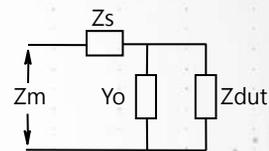
$$(R_s + j\omega L_s \ll \frac{1}{G_o + j\omega C_o})$$

(a) OPEN 量測



$$\text{SHORT Impedance} \ll R_s + j\omega L_s$$

(b) SHORT 量測



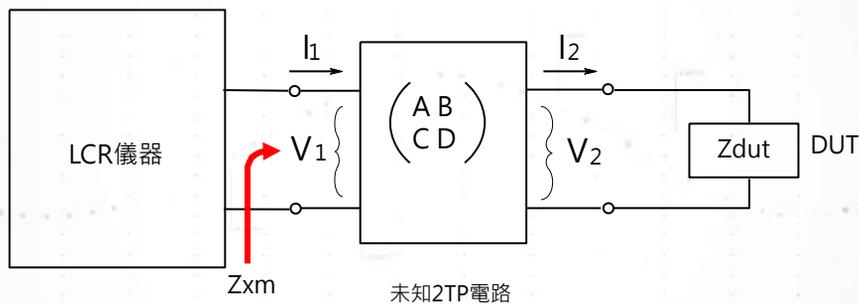
$$Z_{dut} = \frac{Z_m - Z_s}{1 - (Z_m - Z_s)Y_o}$$

雜散阻抗和 雜散導納

## 校準與補償

OPEN/SHORT/LOAD 補償

基本理論



$$Z_{dut} = (A \times V_2 + B \times I_2) / (C \times V_2 + D \times I_2) = (A \times Z_{xm} + B) / (C \times Z_{xm} + D)$$

$$\text{where } Z_{dut} = V_2/I_2 \text{ and } Z_{xm} = V_1/I_1$$

## 校準與補償

OPEN/SHORT/LOAD 補償

基本理論

$$Z_{dut} = \frac{Z_{std} (Z_o - Z_{sm}) (Z_{xm} - Z_s)^*}{(Z_{xm} - Z_s) (Z_o - Z_{xm})}$$

\$Z\_o\$ : OPEN measurement value

\$Z\_s\$ : SHORT measurement value

\$Z\_{sm}\$ : Measurement value of the LOAD device

\$Z\_{std}\$ : True value of the LOAD device

\$Z\_{xm}\$ : DUT Measurement value

\$Z\_{dut}\$ : DUT Corrected value

\*上述為複數值，需要轉換為實部和虛部。

## 測試附件

眾多的測試治具，滿足眾多不同的測試需求

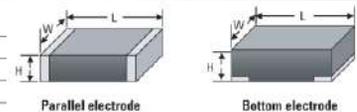


## 測試治具

Test fixture selection by SMD size

<https://www.keysight.com/tw/zh/assets/7018-06727/brochures/5965-4792.pdf>

Classification	Test fixture type	Model number	Electrode type	Maximum usable frequency	* Applicable SMD size [code in mm / (EIA code in inch)]**								Minimum L x W x H (mm)	Maximum L x W x H (mm)	
					0201 / (0080005)	0402 / (01005)	0603 / (0201)	1005 / (0402)	1608 / (0603)	2012 / (0805)	3216 / (1206)	3225 / (1210)			4520 / (1808)
LF, 4TP**	SMD, General	16034E	Parallel	40 GHz										0.1 x 0.5 x 0.5	8 x 10 x 10
	SMD, General	16034G	Parallel	120 MHz										0.1 x 0.3 x 0.3	5 x 1.6 x 1.6
	SMD, General	16034H	Parallel	120 MHz										0.1 x 0.6 x 0.6	5 x 15 x 3
	SMD, Tweezers**	16334A	Parallel	15 MHz										See Note 7	L < 10
RF, 7 mm**	SMD/Lead**	16092A	Parallel	500 MHz										See Note 6	L < 18
	SMD, General	16192A	Parallel	2 GHz										L > 1	L < 20
	SMD/Lead**	16194A	Bottom	2 GHz										L > 2	L < 15
	SMD, Coaxial	16196A	Parallel	3 GHz										1608 size only	
	SMD, Coaxial	16196B	Parallel	3 GHz										1005 size only	
	SMD, Coaxial	16196C	Parallel	3 GHz										0603 size only	
	SMD, Coaxial	19196D	Parallel	3 GHz										0402 size only	
	SMD, General	16197A	Bottom	3 GHz										1005 to 3225 sizes only	
	SMD, General	16197A-001	Bottom	3 GHz										0603 to 3225 sizes only	
	SMD, General	16198A	Bottom	3 GHz										0201 to 0402 sizes only	



## Negative D Problem and its Causes

### • Negative D Problem

#### C-D Measurement

- Theoretically, it is not possible to have negative D for passive components.

$$D = \frac{R}{X_C}$$

- Negative D is seen in very low D measurements

DUT: Capacitor C = 100 pF, D = 0.001  
@ 1 MHz

$$R = 1.6 \quad X_C \gg R$$

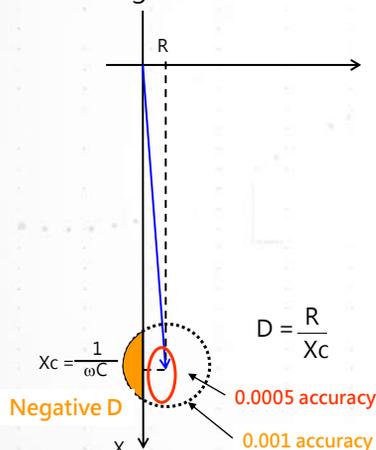
$$X_C = 1.6 \text{ k}$$

## Negative D Problem and its Causes

### • Causes of Negative D

#### 1. Inaccurate measurement instruments

- Negative D is seen in very low D measurements



#### Example:

C = 100 pF  
D = 0.0008 @ 100 kHz, 1 Vrms )

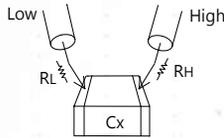
Product	D Accuracy	Possible Readout
4288A	±0.0005	0.0003 to 0.0013
4263B	±0.001	-0.0002 to 0.0018

## Negative D Problem and its Causes

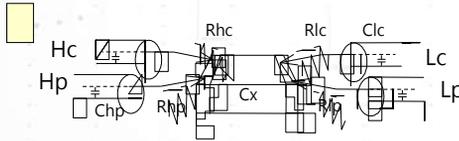
- Causes of Negative D

### 2. Contact resistance in a 4-terminal configuration

- Contact resistance in 2-terminal contact



- Contact resistance in 4-terminal connection

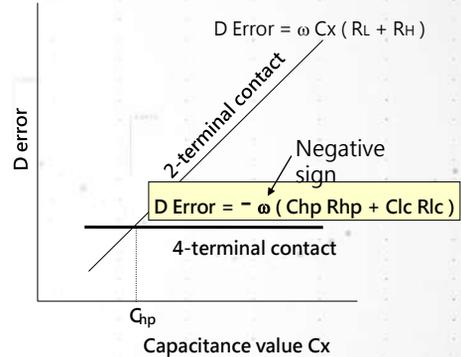


Error caused by Rhp with Chp:

$$\text{Magnitude error: } \frac{1}{\sqrt{1 + \omega^2 C_{hp}^2 R_{hp}^2}} - 1$$

$$\text{Phase error: } \omega C_{hp} R_{hp} \text{ (rad)}$$

- Contact resistance also degrades SHORT compensation

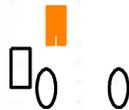


## Negative D Problem and its Causes

- Causes of Negative D

### 3. Improper SHORT compensation

- Shorting Plate  
(PN: 5000-4226)



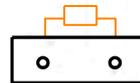
- Typical Residuals (@ 1 MHz)

$$L_s = 26 \text{ nH}$$

$$R_s = 2 \text{ m}\Omega$$

$$R_s + jX_s = 2 \text{ m}\Omega + j163 \text{ m}\Omega$$

- $C_s = 100 \text{ nF}$   
 $D = 0.001 \text{ @ } 1 \text{ MHz}$



$$Z = R + jX$$

$$= \frac{D}{\omega C_s} + \frac{1}{j\omega C_s}$$

$$= 1.6 \text{ m} - j1.6$$

- Measured D

$$= \frac{R - R_s}{X - X_s} = \frac{(1.6 - 2) \times 10^{-3}}{1.6 - 0.163}$$

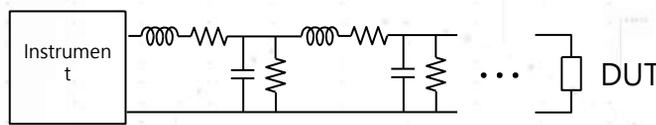
$$= -0.0028$$

## Negative D Problem and its Causes

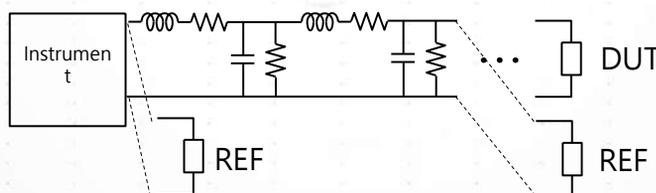
- Causes of Negative D

### 4. Complicated residuals

- Long Cable, Scanner, Handler
- OPEN/SHORT compensation cannot eliminate the measurement error



- Perform OPEN/SHORT/LOAD compensation



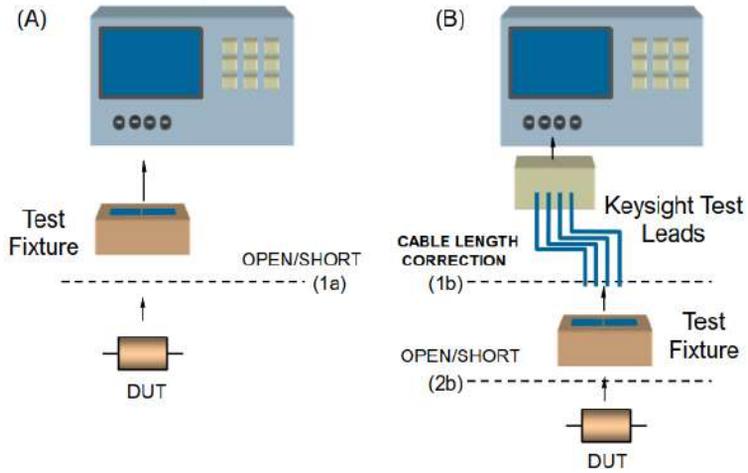
## 治具補償

### Calibration and Compensation Comparison

	Theory
Calibration	<ul style="list-style-type: none"> <li>• Eliminates instrument system errors</li> <li>• Defines the "Calibration Plane" using the CAL standard</li> <li>• Low Loss C Calibration improves high Q measurement in RF</li> </ul>
Cable correction	<ul style="list-style-type: none"> <li>• Eliminates the effects of cable error</li> <li>• Extends the "Calibration Plane" to the end of the cable</li> </ul>
Compensation	<ul style="list-style-type: none"> <li>• Eliminates the effects of error sources existing between the "Calibration Plane" and the DUT</li> </ul>
OPEN/SHORT Compensation	<ul style="list-style-type: none"> <li>• Eliminates the effects of simple fixture residuals</li> </ul>
OPEN/SHORT/LOAD Compensation	<ul style="list-style-type: none"> <li>• Eliminates the effects of complicated fixture residuals</li> </ul>

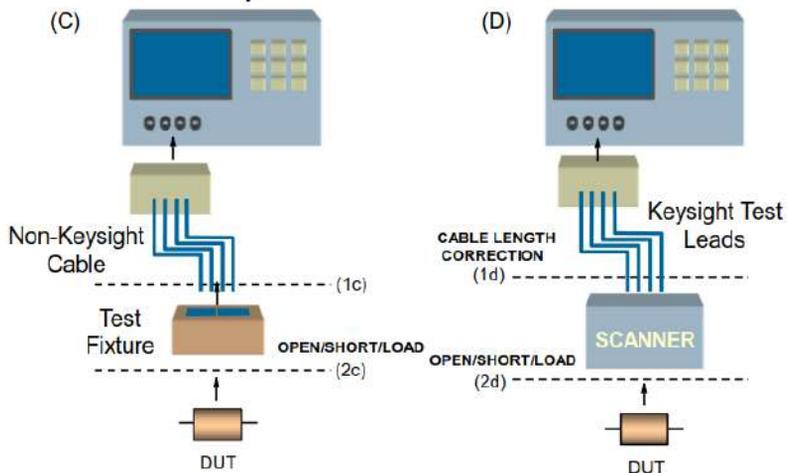
## 治具補償

Which compensation technique should you use?  
- Selection Guideline -



## 治具補償

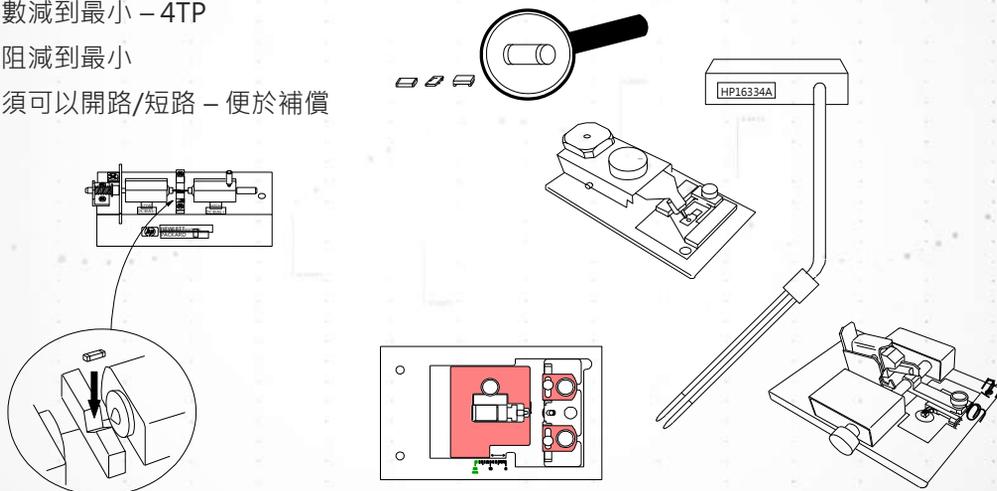
Which compensation technique should you use?  
- Selection Guideline -



## 測試夾具製作需求

基本要求

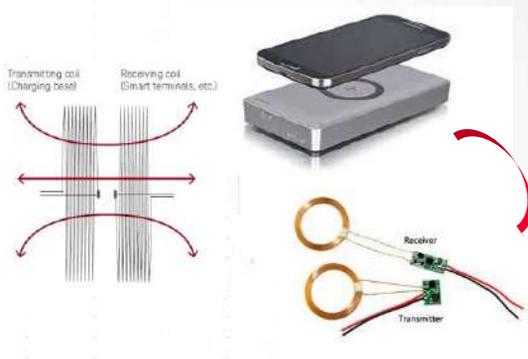
- 殘餘參數減到最小 – 4TP
- 接觸電阻減到最小
- 接觸必須可以開路/短路 – 便於補償



## 元件阻抗的精密測試

線圈

- 線圈中的 LC 諧振電路會直接影響功率傳輸效率，因此需要用阻抗、電感、電容和 Q 因數仔細地進行表徵
- 對於高對於高效率的無線充電設計來說，更低的損耗（低 DCR）和寄生（高 Q）是必不可少的高效率的無線充電設計來說，更低的損耗（低 DCR）和寄生（高 Q）是不可避免的。



待測物指標舉例:  
 $L = 9.5 - 10.2 \mu\text{H}$   
 $R_s = 595 - 640 \text{ m}\Omega @ 128 \text{ kHz}$

## 元件阻抗的精確測試

高精準度的標準 DCR 量測

- 發射機線圈和接收機線圈的直流電阻會直接影響能量傳輸的電阻損耗，因此需要更低的 DCR（通常低到毫歐級）來確保更高的功率傳輸效率。

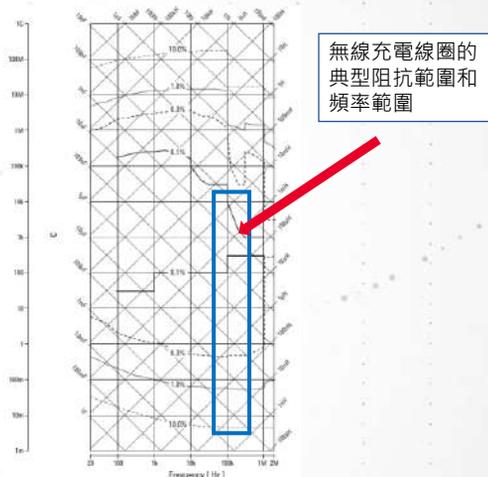


- DCR（直流電阻）量測是 E4980A/AL 精密 LCR 表的標配功能。
- E4980A/AL 能非常精確地量測低到毫歐級的 DCR 值。同時，E4980A/AL 支持低接觸電阻夾具，如 16047E 和夾具補償功能。
- 如果線圈的 DCR 是 100 毫歐，E4980A/AL 的 DCR 精準度可達 5%，意味著真值在大約 95 毫歐到 105 毫歐之間。

## 元件阻抗的精確測試

高精準度的電感量測

- 發射機和接收機線圈的電感通常在微亨  $\mu\text{H}$  範圍，測試在幾十到數百 kHz 的頻率範圍內進行。因此，阻抗範圍從幾毫歐到幾歐。
- E4980A/AL LCR 表具有優異的寬阻抗範圍性能，可保持 10% 以內的精準度，特別適合於無線充電系統線圈的量測。



## 元件阻抗的精確測試

穩定量測電感的等效串聯電阻(ESR)

- 為了滿足低功耗要求，線圈電感的等效串聯電阻 ( ESR ) 也要儘量低。
- E4980A 提供穩定的低 ESR 量測

被測件 1 毫歐，頻率 100 千赫茲，參數 R-X  
測試信號 10 V (E4980A) ，  
20 V (4234A)

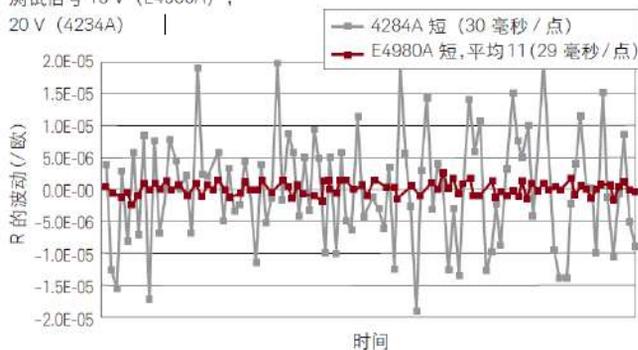


图 3. 低阻抗评估 (E4980A, 1 毫歐 100K 赫茲)

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# Q&A

# Thank You !